

Date: Wednesday, 3/21/2007 1:59:04 PM  
User: Kim Johnston

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GASKET
Job Number : 31399	
Estimate Number : 12794	
P.O. Number : <i>N/A</i>	Part Number : D356613
This Issue : 3/21/2007 S.O. No. : <i>N/A</i>	Drawing Number : D3566 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 31348	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 3/30/2007 Qty: 10 Um: Each
Checked & Approved By : <i>[Signature]</i> 07.03.21	
Comment : Est Rev: A New Issue 07-03-08 ec	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MNEO60S063	NEOPRENE SHEET 0.063
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30.



Comment: Qty.: 0.2048 sf(s)/Unit Total : 2.0475 sf(s)

NEOPRENE SHEET 0.063

*m103104 ml 0704 03*

*(10)*

2.0	WATER JET	FLOW WATER JET
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30.



Comment: FLOW WATER JET

1-Cut as per Dwg D3566

Dwg Rev: *A*

Prog Rev: *A*

*ml 0704 03*

*(10)*

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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30.



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*ml 0704 04*

*(10)*

4.0	QC8	SECOND CHECK
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30.



Comment: SECOND CHECK

*070404*

*(10)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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30.



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*[Signature]* 07/04/04 *(10)*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ \_\_\_\_\_ Date: 27/04/05

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/21/2007 1:59:04 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 31399

Part Number: D356613

Job Number:



Seq. #:

Machine Or Operation:

Description :

60

QC21

FINAL INSPECTION/W/O RELEASE



(15)

Comment: FINAL INSPECTION/W/O RELEASE

RD0764/05

Job Completion



GW 07.04.04.

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**Dart Aerospace Ltd**

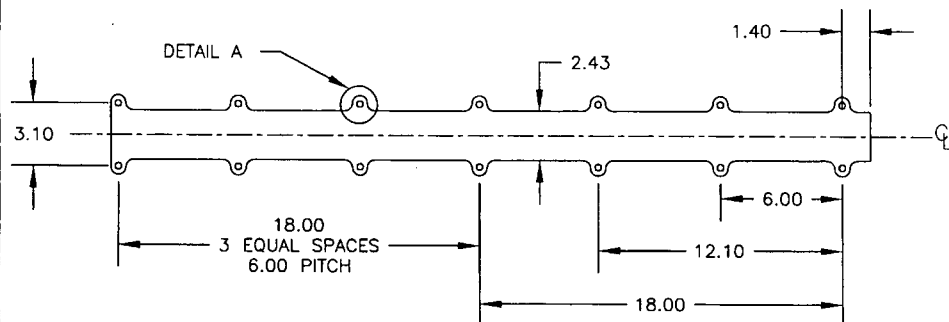
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

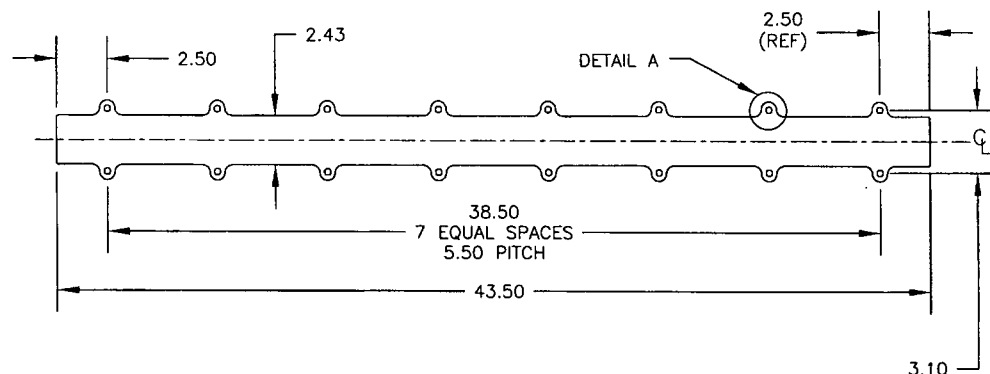
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

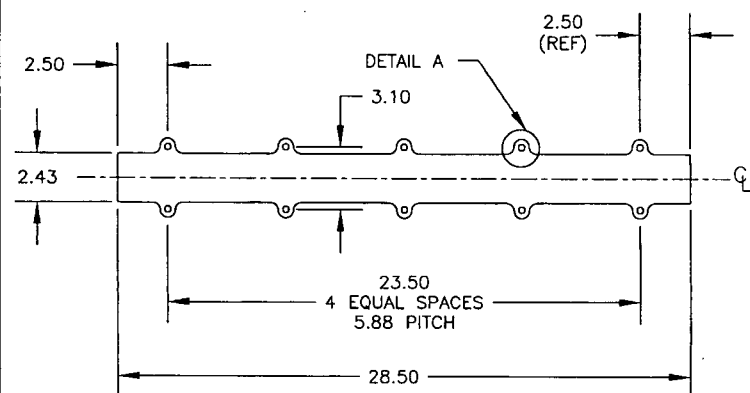
**NOTE:** Date & initial all entries



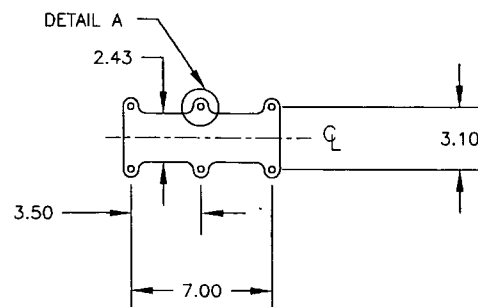
**D3566-1 GASKET**



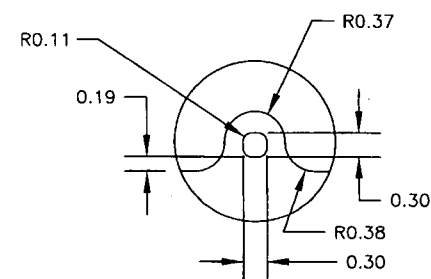
**D3566-5 GASKET**



**D3566-7 GASKET**



**D3566-13 GASKET**



**DETAIL A**  
SCALE 1:2

**D3566-1/-3/-5/-7/-13 GASKET**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER  
(REF. DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

NO. 31329  
 WORK ORDER  
 UNCONTROLLED COPY  
 RETURN TO  
 ENGINEERING  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE

RELEASED  
07.02.28

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A	06.12.18	NEW ISSUE
DESIGN RH	DRAWN BY RH	<b>DART</b> DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA
CHECKED #	APPROVED #	DRAWING NO. D3566
DATE 06.12.18	TITLE GASKET	REV. A SHEET 1 OF 1 SCALE 1:8

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b> 31399
<b>Description:</b> GASKET		<b>Part Number:</b> D3566-13
<b>Inspection Dwg:</b> D3566 <b>Rev:</b> A		Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A	7.00	+/-0.030	7.00	✓		VERN	
B	3.10	+/-0.030	3.10	✓		VERN	
C	2.43	+/-0.030	2.43	✓		VERN	
D	0.30	+/-0.030	0.30	✓		VERN	
E	0.30	+/-0.030	0.30	✓		VERN	
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<b>Measured by:</b> ml.ml	<b>Audited by:</b> [Signature]	<b>Prototype Approval:</b>	N/A
<b>Date:</b> 070404	<b>Date:</b> 070404	<b>Date:</b>	N/A

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
		New Issue	KJ/RF	